



CONFIDENTIAL

Report: Chilt/P08136

Certificate report on the testing of a doorset to relevant clauses of BS 6375 Part 1:2004, BS 6375 Part 2:1987 and load bearing capacity of safety device according to EN 14351 Part 1

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Certificate of Test: Chilt/P08136

This certificate is awarded to:

Sapa Building Systems Limited

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This document confirms that performance testing was conducted from 23 October 2008 to 16 April 2009. Testing was conducted to the following standards:-

- BS 6375 Part 1:2004 Performance of windows and doors - Part 1: Classification for weathertightness and guidance on selection and specification.
- And BS 6375 Part 2:1987 Amendments 1 and 2 Performance of windows - Part 2. Specification for operation and strength characteristics.
- And EN 14351 Part 1 testing to the principles of EN 14609:2004 for load bearing capacity of safety devices The following results were achieved

Product tested	Dualframe 75mm top hung Casement window		
Summary of testing and classification			
	Test Standard	Classification standard	Result
Air permeability	BS EN 1026: 2000	BS EN 12207: 2000	600pa (Class 4)
Watertightness	BS EN 1027: 2000	BS EN 12208: 2000	600pa (Class A9)
Wind resistance	BS EN 12211: 2000	BS EN 12210: 2000	2400pa (Class 2400E)*
Exposure category	BS 6375: Part 1: 2004		2400*
BS 6375: Part 2: 1987, clauses A.2, A.3, A.5, A.6 and A.7			Pass
EN 14351 Part 1 testing to the principles of EN 14609:2004			No apparent damage

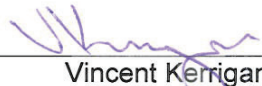
* Note P3 safety check test was conducted on a second sample after the wind loading and pulsing tests P1 and P2 were repeated on the second sample

Air leakage at 50pa was 0.6m³/h positive pressure and 0.2m³/h negative pressure. The perimeter length of opening light was 6.35m

The results relate only to the specimens tested, as detailed in technical specification document number Chilt/P08136/tec1


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Date: 25 August 2009


Vincent Kerrigan -
Technical Manager

Date: 25-08-2009

Chiltern Dynamics

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